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Allocation according to ISO14044 –three steps
Step 1: Wherever possible avoid allocation a) by subdivision of processes
Example: Production of flour with co-production of husk, germ and bran
Fertilizer industry Farming (e.g. fertilizing, irrigating, harvesting) Mill process Germ
Agrochemical industry Bran
Fertilizer industry Farming (e.g. fertilizing, Mill process Flour
Agrochemical industry Husk Germ Bran











(ISO 14044, 200	6)
Allocation according to ISO14044 – three steps	3
Step 1: Wherever possible avoid allocation a) by subdivision of processes	
b) by expansion of system boundaries	
Step 2: Allocate by physical causality	
- mass flow	
- capacity	
Step 3: Allocate by other relationships	
- energy	
- economic value	
- mass	
- exergy	
- volume	
- incentive for driving the process (100% and 0%)	
- other	
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Avoiding allocation in LCA of palm oil	
 Production of 1 t palm oil 	
$t \operatorname{PO} \cdot \begin{bmatrix} 1 \text{ t oil/t PO} \\ 19.2 \text{ kg prot/t PO} \\ 191 \operatorname{SFU/t PO} \end{bmatrix} + t \operatorname{SM} \cdot \begin{bmatrix} 0.244 \text{ t oil/t SM} \\ 436 \text{ kg prot/t SM} \\ 1,207 \text{ SFU/t SM} \end{bmatrix} + t \operatorname{BL} \cdot \begin{bmatrix} 0 \text{ t oil/t BL} \\ 91.8 \text{ kg prot/t BL} \\ 952 \text{ SFU/t BL} \end{bmatrix} = \begin{bmatrix} 1 \text{ t oil} \\ 0 \text{ kg prot} \\ 0 \text{ SFU} \end{bmatrix}$ \downarrow $t \operatorname{PO} = 1.001$ $t \operatorname{SM} = -0.00245$ $t \operatorname{BL} = -0.198$	















